



## Exchange Core Policy

- Engine, crankcase, crankshaft, internal gears, exhaust, accessories, propeller, governor, and hardware items are only sold on an exchange basis, based upon customer's exchange of like type and normal runout cores as removed from subject aircraft aserviceable to RAM's overhaul specifications. Cores should be returned within 30 days of RAM OHE engine shipment or immediately with a RAM installation. Non-serviceable core fees will be due & payable to RAM.

## Optional Installation Kit - Recommended during Engine Overhaul

- Wastegate and Actuator Assembly - OHE
- Induction to turbo compressor duct - RAM - new
- Overboost Relief Valve - OHE
- Primary Fuel and Oil Hoses - *Telfon* w/integral fire sleeve - new
- Turbo compressor to throttle body duct - RAM - new
- Alternator - one each primary - OHE
- Other installation parts included in kit are medium pressure hose, turbo and wastegate gaskets, o-rings, nuts, bolts, screws, and washers.
- Turbocharger - OHE
- Turbo Controller - OHE
- Transition Duct - new

## Optional Installation Kit: \$8,203

- **Customer's Baffles:** RAM will refurbish and install the remainder of the customer's serviceable engine baffles and the new RAM *SureStand* baffle seal kit, if customer will ship them to RAM at least seven working days prior to engine shipment to customer. Price does not include replacement of missing or unrepairable baffles. Per engine: \$450 OEM style baffles only.

## Optional Parts and Engine Installation Items

- **Cooling Shroud Kit** for dry vacuum pump - New: \$58 each